

Work Order ID 52619

October 5, 2009 8:09:46 AM

DS/10



Page 1

Item ID: D3163-042

Accept



Setup Start



Revision ID: D

Stop



Item Name: Cover Assembly

Start Date: 10/05/09 Start Qty: 3.00



Cust Item ID:

Required Date: 10/06/09 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3163

Rev D

100



Small Fab

Small Fab

Memo

Rivet D3163-3 to D3163-1
Ensure holes line up

110



QC5- Inspect part completeness to step on W/O

QC

Quality Control

120



Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

M109091

Powdercoat

Powder Coating

0.00

0.00

→ S0110106

0.00

0.00

0.00

BK 09-10-6

0.00

Memo

START TIME: 11:15

OVEN TEMPERATURE: 320°

FINISH TIME: 14:15

8/5/09/10/06 (2)

(2) ✓

(2)

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Item ID: D3163-042

Accept



Setup Start



Revision ID: D

Stop



Item Name: Cover Assembly

Start Date: 10/05/09 Start Qty: 3.00



Cust Item ID:

Required Date: 10/06/09 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID**

130



QC

Quality Control

**Operation
Description**

QC3- Inspect Part Finish

**Set Up/
Run Hours**

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



Small Fab

Small Fab

Small Fab

0.00

Memo

0.00

Install Nut Plates as per Dwg D3163

0.00

=> 80160/66

150



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

2
2
2
f

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Item ID: D3163-042

Accept

**Setup** Start**Revision ID:** D

Stop

**Item Name:** Cover Assembly**Start Date:** 10/05/09 **Start Qty:** 3.00**Cust Item ID:****Required Date:** 10/06/09 **Req'd Qty:** 3.00**Customer:****Reference:****Approvals:** **Process Plan:****Date:****Tooling:****Date:****Run** Start**QC:****Date:****SPC (Y/N):****Date:**

Stop

**Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Draw
Number****Draw
Rev.****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

160



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

10/10/09 2

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

*09/10/09 D***Memo**

0.00

*PL 09-10-6***Memo**

Picklist Print

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Page 1

Work Order ID: 52619



Parent Item: D3163-042RevD



Parent Item Name: Cover Assembly

Start Date: 10/05/09

Required Date: 10/06/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3163-1RevD



Plate

Manufactured

No

100

Each

2.0000

3.0000



EP 09/10/09

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

352621

(2)

2

2

D3163-3RevD



Plate

Manufactured

No

100

Each

0.0000

3.0000

352617 (2)



EP 09/10/09

MS20426AD3-4



RIVET

Purchased

No

100

Each

8,197.000

12.0000



EP 09/10/09

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

8197

8

MS20426AD3-4



RIVET

Purchased

No

140

Each

8,197.000

12.0000



EP 09/10/09

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

8197

8

MS20426AD3-4



Purchased

No

104374

4197

4000

RIVET



Purchased

No

110398

4197

4000

Picklist Print

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Work Order ID: 52619



Parent Item: D3163-042RevD



Parent Item Name: Cover Assembly

Start Date: 10/05/09

Required Date: 10/06/09

Comments:

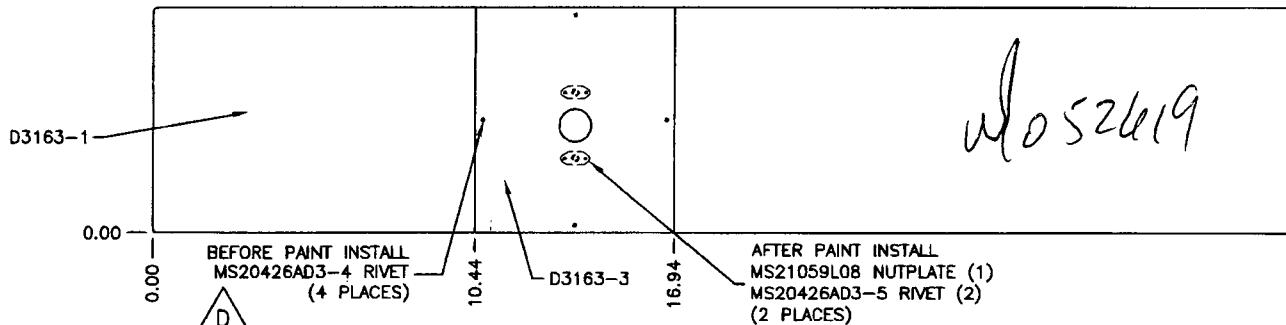
Start Qty: 3.00

Required Qty: 3.00

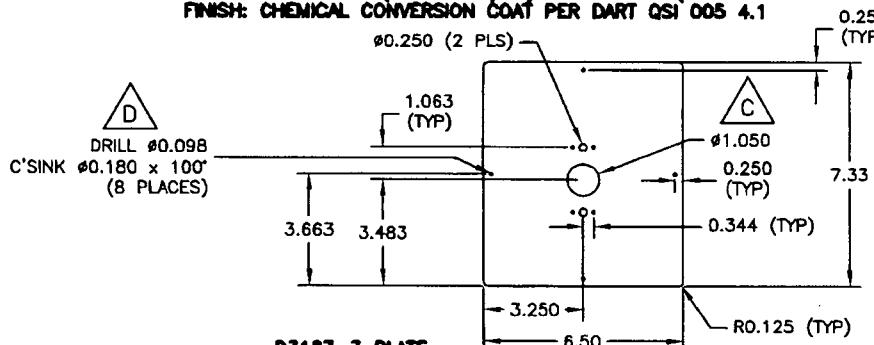
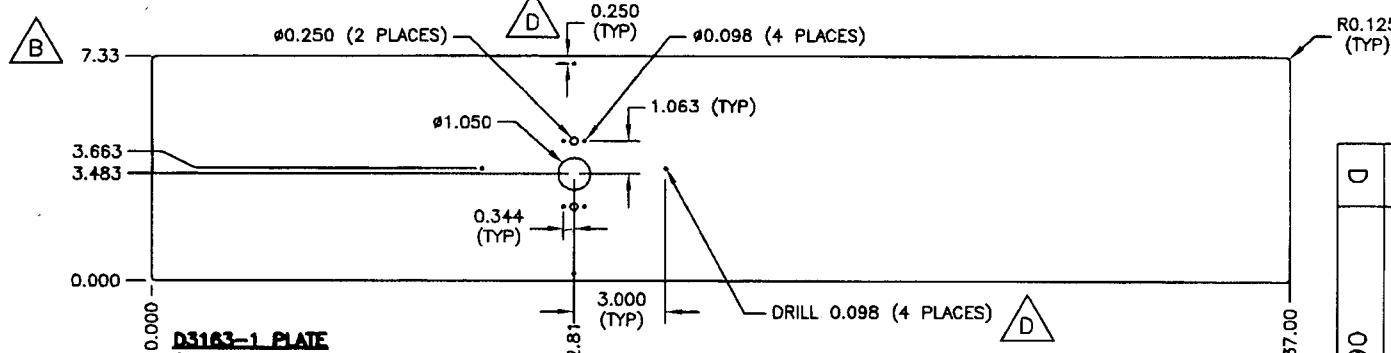
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21059L08 		Purchased		No		140	Each	229.0000	6.0000 		EBO9/10/06	

Nut

Main Warehouse	<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
	<u>Location</u>		
	ST	229	
	112314	200	
	12706	29	4

DART**RELEASED**
do not

**D3163-041 PLATE SHOWN. POSSIBLE SUPPLIER: PREMIER P/N B30-23000-19
(D3163-042 PLATE OPPOSITE. POSSIBLE SUPPLIER: PREMIER P/N B30-23000-20)**



GENERAL NOTES:

- 1) FINISH: POWDER COAT GREY SANTEX (REF. 4.3.5.6) PER DART QSI 005 4.3 AFTER ASSEMBLY OF D3163-3 PLATE BUT BEFORE INSTALLATION OF MS21059L08 NUTPLATES
- 2) BREAK SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) IDENTIFY TOP ASSEMBLY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER

DESIGN RF	DRAWN BY CB	DART AEROSPACE LTD	
CHECKED <i>ft</i>	APPROVED <i>ft</i>	HAWKESBURY, ONTARIO, CANADA	
DATE 06.06.26	DRAWING NO. D3163	REV. D	
DATE 06.06.26	TITLE PLATE	SCALE 1:5	SHEET 1 OF 1
A 02.04.26	NEW ISSUE		
B 04.10.06	7.33 WAS 7:20; REMOVE PERIMETER HOLES		
C 05.11.22	Ø1.050 WAS Ø1.000		
D 06.06.26	ADD 4 RIVETS; REMOVE ADHESIVE		